



DB25	I/O referenced to the PC's Pport			IN	Out
Pin	Kcam	EMC	Turbo CNC	Mach2	
1	Spindle	B Dir			
2	X Step	X Dir	X Dir	X Dir	
3	X Dir	X Clk	X Step	X Step	
4	X Enable	Y Dir	Y Dir	Y Dir	
5	Y Step	Y Clk	Y Step	Y Step	
6	Y Dir	Z Dir	Z Dir	Z Dir	
7	Y Enable	Z Clk	Z Step	Z Step	
8	Z Step	A Dir			
9	Z Dir	A Clk			
10	NU	Spare			
11	X Home	Probe			
12	Y Home	X/Y/Z Home	X/Y/Z Home	X/Y/Z Home	
13	Z Home	X/Y/Z - Limit	X/Y/Z - Limit	X/Y/Z - Limit	
14	Z Enable	B Clk			
15	NU	X/Y/Z + Limit	X/Y/Z + Limit	X/Y/Z + Limit	
16	M Code	C Dir			
17	M Code	C Clk			
18	GND	GND	GND	GND	
19	GND	GND	GND	GND	
20	GND	GND	GND	GND	
21	GND	GND	GND	GND	
22	GND	GND	GND	GND	
23	GND	GND	GND	GND	
24	GND	GND	GND	GND	
25	GND	GND	GND	GND	

